Acal BFi kOr

b ≤ 25 mm b > 25 mm

Custom Services for Magnetic Components

Specification for Soft Magnetic Material

>80

>76

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Nominal data:

	Symbol	Unit		Conditions	
Chemical composition		at%	Fe ₇₉₋₈₂ Cu ₁ P ₁₋₃ (Si,B) ₁₄₋₁₈		
Saturation flux density	B _{sat}	mT	1700	H > 5000 A/m	25°C
(saturation induction)			1500	H = 500 A/m	25°C
			1400	H = 500 A/m	100°C
Curie temperature	T _c	°C			
Resistance	ρ	μΩm			
Density	d	g/cm ³	7,5	annealed	
Saturation magnetostriction	λ _S	ppm	~15	annealed	
		T			
Initial permeability ¹⁾ (uncoated)	μ_{i}		10000	25°C	
Remanence	B _r	mT	<500	50 Hz	
Power losses (uncoated)	P _{Fe}	W/kg	3	1 kHz / 1,0 T	
			20	10 kHz / 0,6 T	
			0,5	16 kHz / 0,0	16 kHz / 0,037 T
Tape thickness ²⁾	d	μm	20		
Tape width	b	mm	5 - 65		

Remarks:

1) Permeability is the material parameter

Filling factor (stacking factor)

A_L-values are calculated according to
$$A_L = \mu_r \mu_0 \frac{A_{Fe}}{l_{Fe}}$$

(A_L in mH, A_{Fe} in mm², I_{Fe} in mm, $\mu_0 = 4\pi \cdot 10^{-7}$ Vs/Am)

 A_{Fe} and I_{Fe} depend on the core dimensions and are indicated in the core datasheets.

FF

2) Effective tape thickness, calculated from length, width and density of a tape sample.

Geometrical tape thickness (measured with a tape stack using a gauge) is higher by 10% - 15% due to roughness.

Material characteristics (page 2) are measured with an annealed toroid core without gaps or cuts. For impregnated rectangular cores, see page 3.

Material data of specific product specifications may differ due to geometry and dimension.



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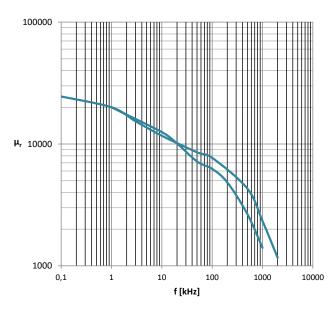
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Complex Permeability vs. Frequency



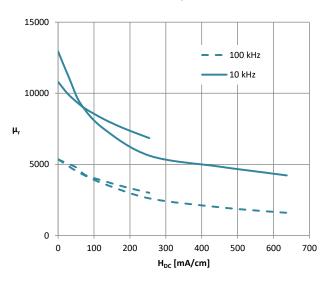
Notes:

 $N = 1, U_{eff} = 100 \text{ mV}$

Typical curves

Due to magnetostriction, resonance effects may be visible in $\mu(f)$ curves.

Relative Permeability vs. Bias Field



Notes:

$$N = 1, U_{eff} = 100 \text{ mV}$$
$$I_{DC} = H_{DC} \cdot I_{Fe}$$

Typical curves are given for cores with nominal permeability (10 kHz) of 10.000.



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Specification for Soft Magnetic Material

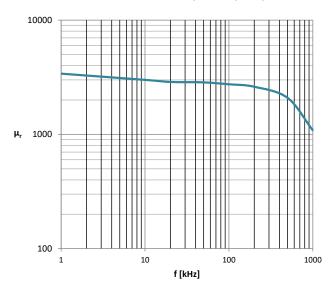
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Curves for Epoxy impregnated rectangular cores

Effective Permeability vs. Frequency



Notes:

Typical curves are shown.

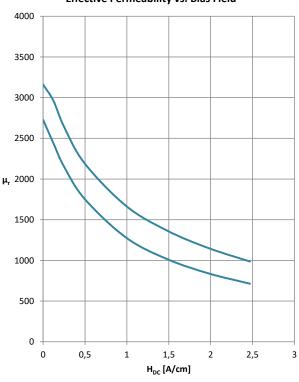
Cores are impregnated with Epoxy

 $N=1,\,U_{eff}=100\;mV$

Influence of gap depends on the ratio of magnetic path length and gap width.

Displayed example refers to magnetic path length of 280 mm.

Effective Permeability vs. Bias Field



Notes:

Cores are impregnated with Epoxy

N = 1, $U_{eff} = 100 \text{ mV}$

 $I_{DC} = H_{DC} \cdot I_{Fe}$

upper curve: 10 kHz; lower curve: 100 kHz

Influence of gap depends on the ratio of magnetic path length and gap width.

Displayed example refers to magnetic path length of 320 mm.