



2019 Iron Powder RF Materials



Radio Frequency

General Material Properties

-0	1	N/A	Phenolic	N/A	N/A	N/A	1.3	Tan/Tan	✓	
-1	20	±10	Carbonyl Iron	280	6.4	10	3.8	Blue/Clear	✓	
-2	10	±5	Carbonyl Iron	95	5.0	45	2.2	Red/Clear	✓	✓
-3	35	±10	Carbonyl Iron	255	6.5	5.0	3.3	Gray/Clear	✓	
-4	9	±5	Carbonyl Iron	280	5.0	17	2.2	Blue/White	✓	
-6	8.5	±5	Carbonyl Iron	35	5.0	55	3.6	Yellow/Clear	✓	
-7	9	±5	Carbonyl Iron	30	5.0	50	3.0	White/Clear	✓	
-8	35	±10	Carbonyl Iron	255	6.5	5.0	3.1	Yellow/Red	✓	✓
-10	6	±5	Carbonyl Iron	150	4.9	83	5.5	Black/Clear	✓	
-15	25	±10	Carbonyl Iron	190	6.4	7.0	3.4	Red/White	✓	
-17	4	±5	Carbonyl Iron	50	4.8	170	3.5	Blue/Yellow	✓	

*Relative cost as compared to Micrometals -26 or -40 materials for a 25mm toroid.

Material Information

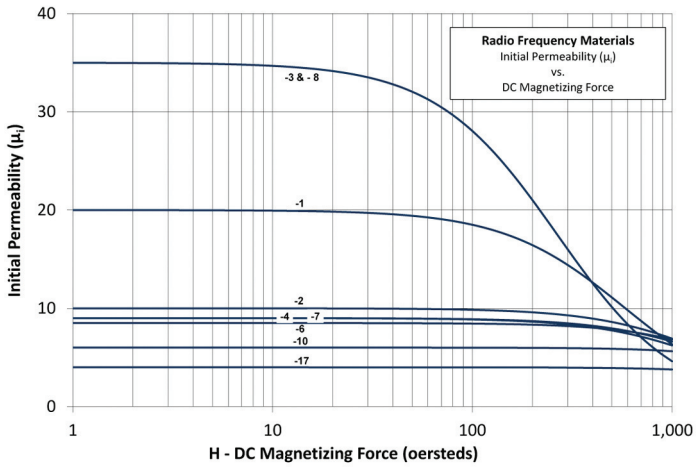
-2, -4, -6 & -7 Materials: These are the most popular carbonyl iron mixes. They will provide High Q up to 40 MHz and the most popular for amateur radio and variety of other communication applications. They are also useful for moderate band transformers in the 200 to 400 MHz frequency range

-1, -3, -8 & -15 Materials: These materials are annealed carbonyl irons providing the highest carbonyl permeability. They are useful for high Q applications below 1 MHz and will provide the broadest band transformers covering a typical range from 50 to 500 MHz.

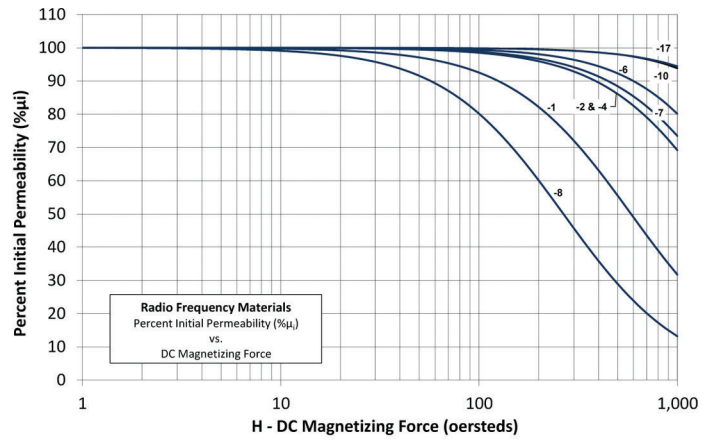
-10 & -17 Materials: These materials are the highest frequency carbonyl irons. They will provide high Q up to 150 MHz and are a popular material for cable television applications. They will produce moderate band transformers covering 400 to 700 MHz.

-0 Material: This is a non-magnetic material. It provides a solid winding form for winding air coils. It has excellent temperature stability and will provide high Q up to the highest frequencies. It is also useful for moderate band transformer applications covering a typical range from 600 MHz to 1 GHz.

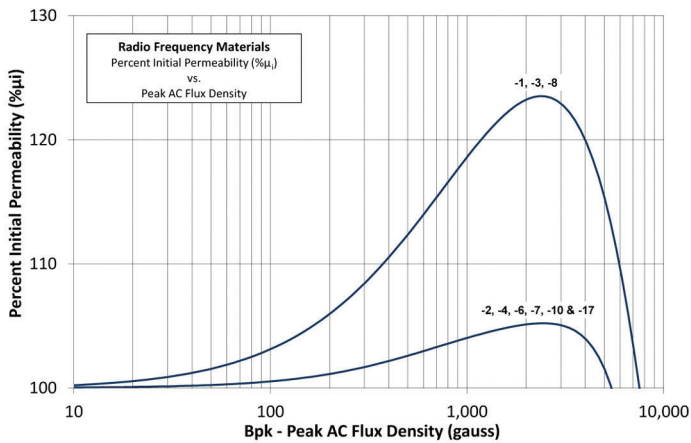
Initial Permeability (μ) vs. DC Magnetizing Force



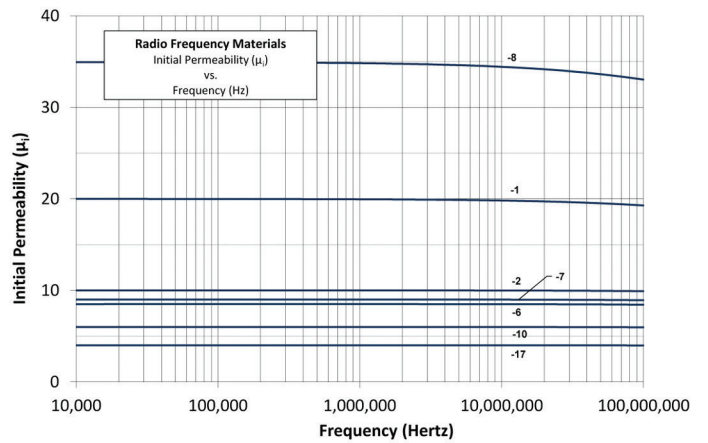
Percent Initial Permeability ($\% \mu$) vs. DC Magnetizing Force



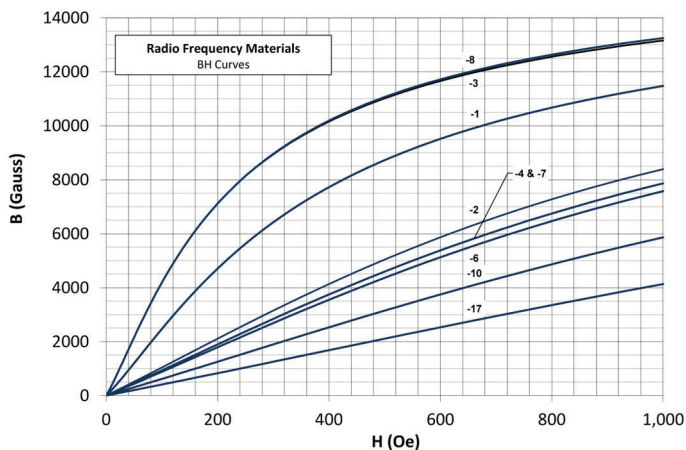
Percent Initial Permeability ($\% \mu$) vs. Peak AC Flux Density



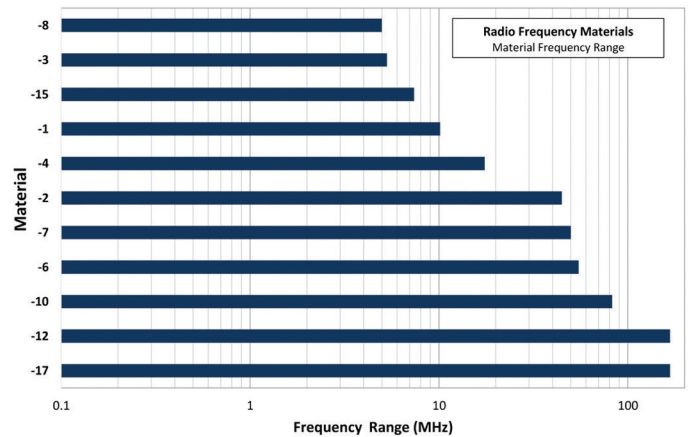
Initial Permeability (μ) vs. Frequency (Hz)



BH Curves



Material Frequency Range



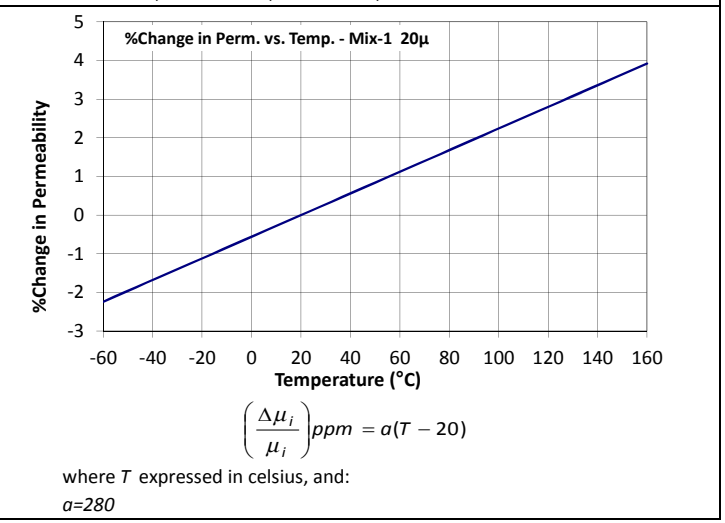
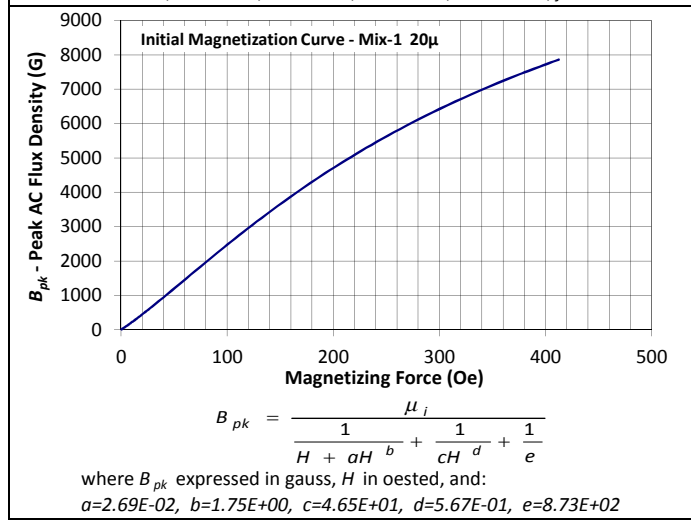
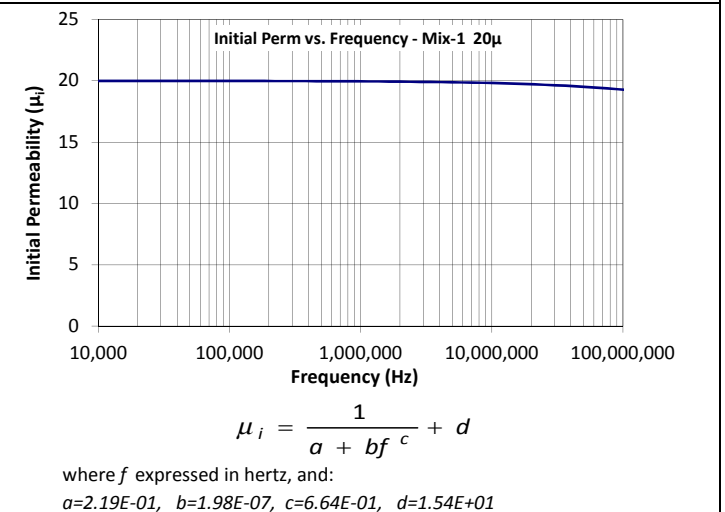
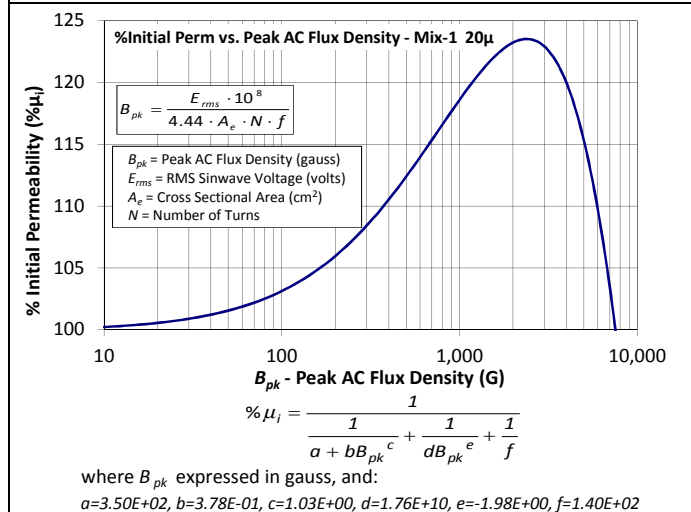
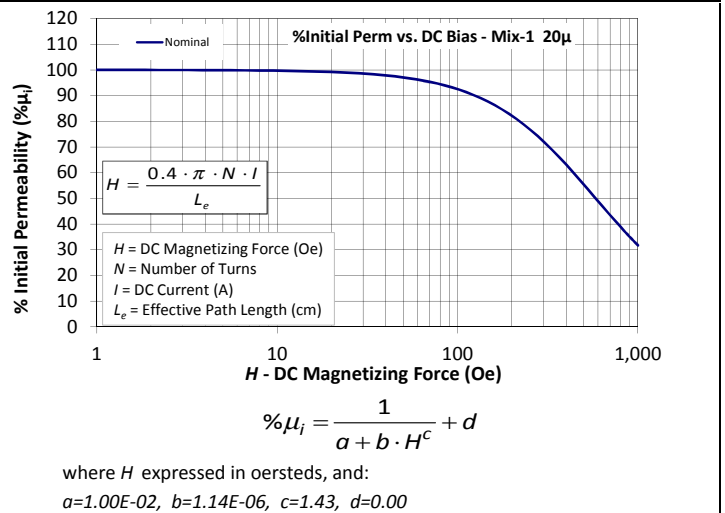
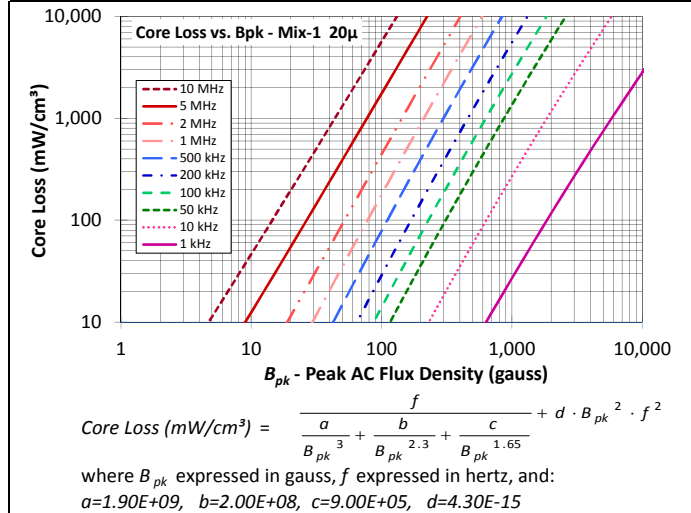
Mix:

-1

Revision 20160429 - Generated 2016-May-02

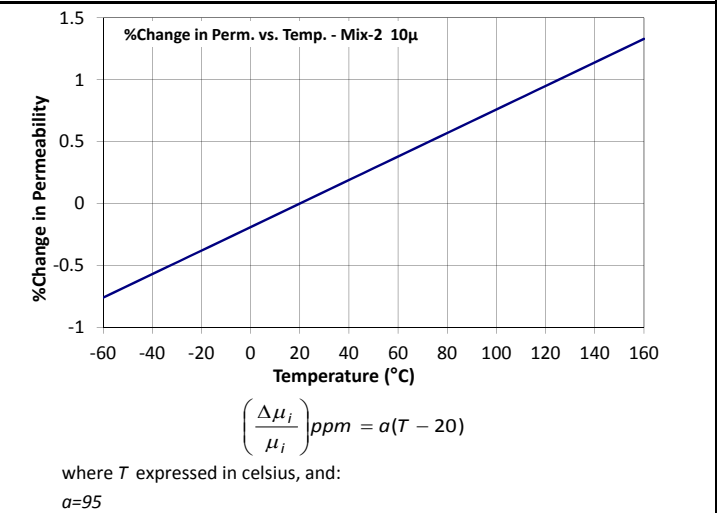
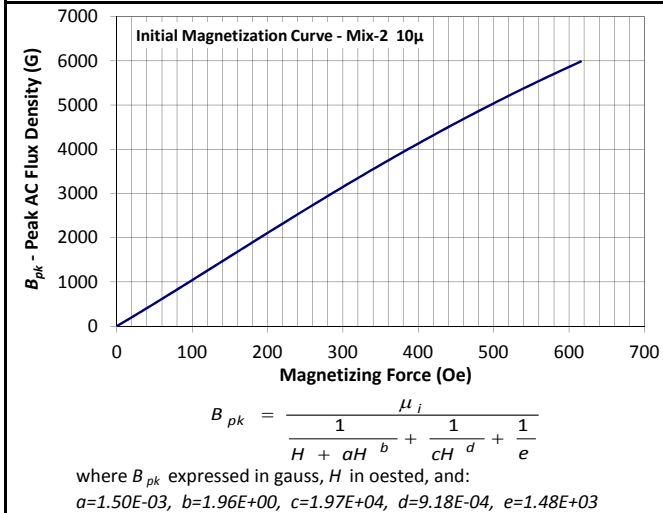
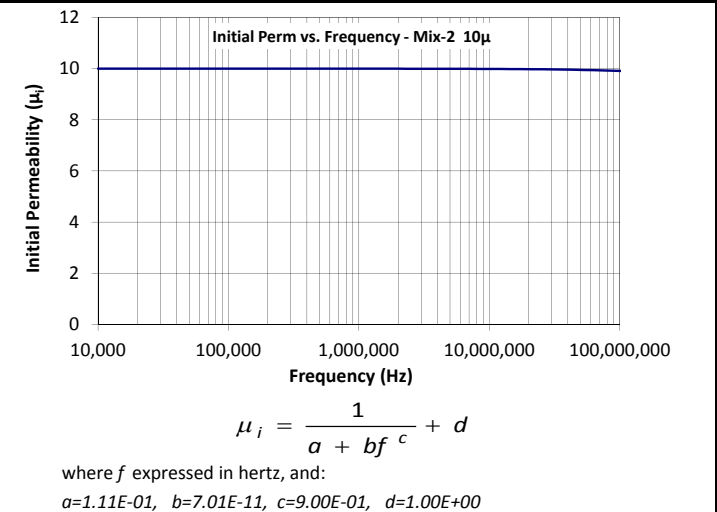
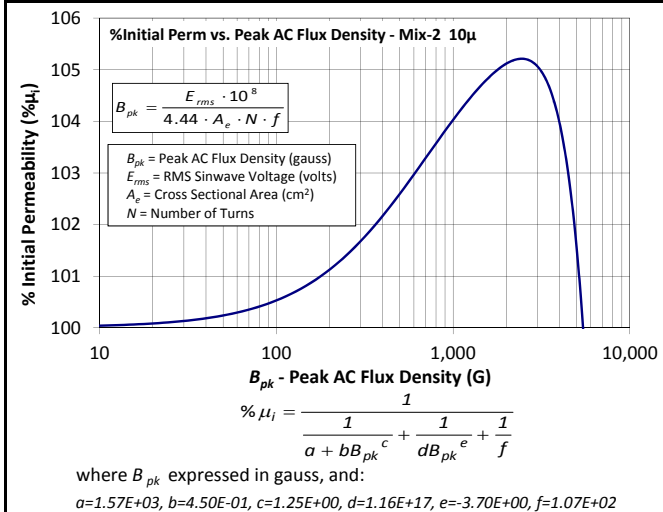
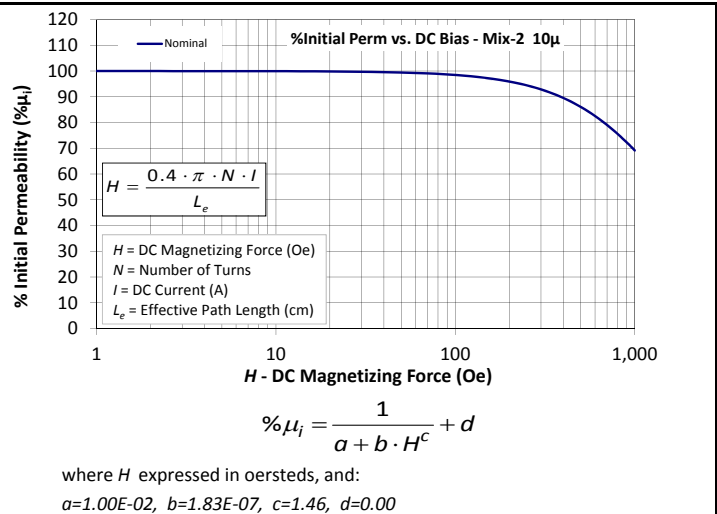
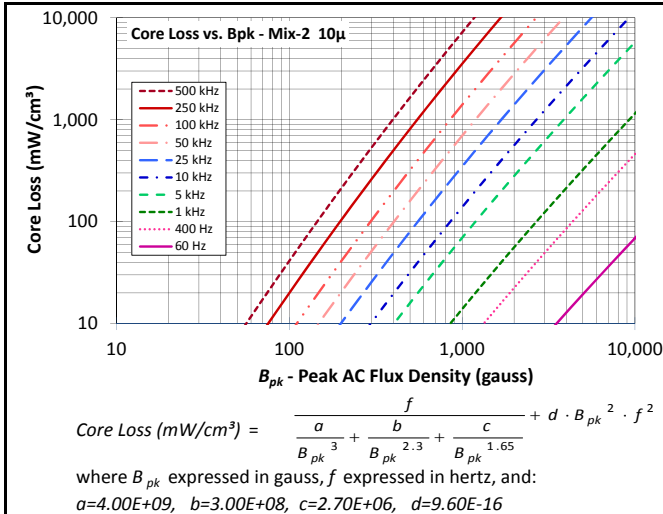
-1 material is an annealed carbonyl iron providing the highest carbonyl permeability. -1 is useful for high Q applications below 1 MHz and will provide the broadest band transformers covering a typical range from 50 to 500 MHz.

μ_i (reference)	20
Color Code	Blue/Clear
Density	6.4 g/cm ³
Bsat	17.5kG
Core Loss (100kHz, 140g)	31 mW/cm ³ (nom) 36 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	82.2% (nom) 78.0% (min)



-2 material is a popular carbonyl iron mix that provides High Q up to 40 MHz and is very popular for amateur radio and a variety of other communication applications. -2 is also useful for moderate band transformers in the 200 to 400 MHz frequency range. The low permeability of -2 material will result in lower operating AC flux density than other materials with no additional gap-loss. For a slightly higher permeability consider -14 material.

Mix:	-2
Revision 20160422 - Generated 2016-Apr-26	
μ (reference)	10
Color Code	Red/Clear
Density	5.0 g/cm ³
Bsat	14.8kG
Core Loss (100kHz, 140g)	18 mW/cm ³ (nom)
	20 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	95.9% (nom)
	94.8% (min)

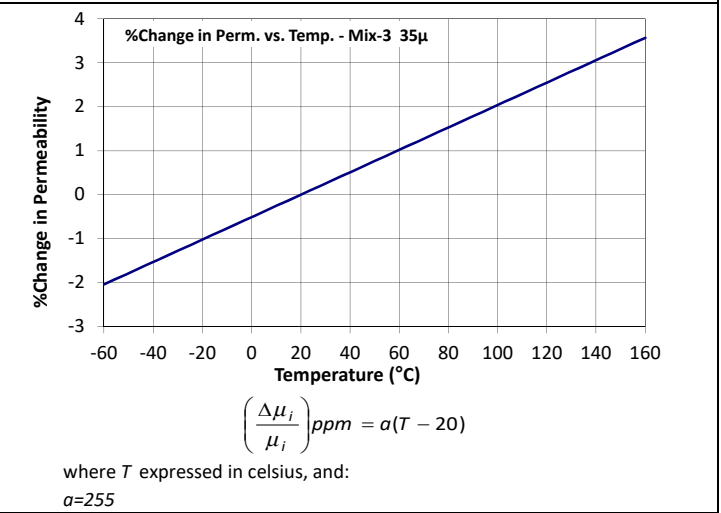
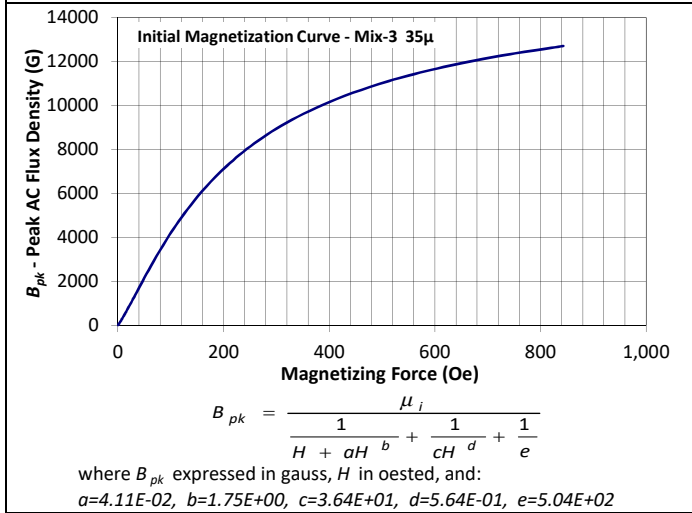
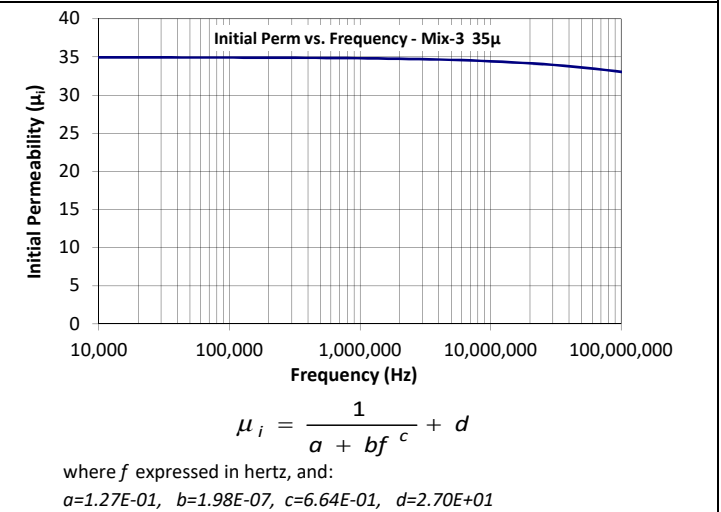
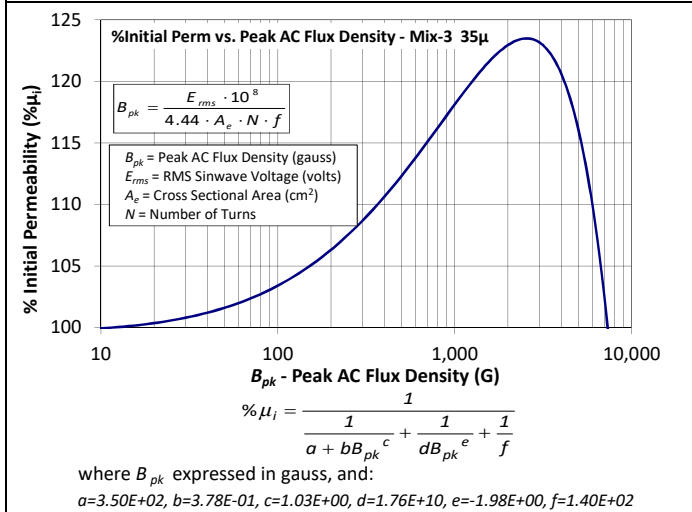
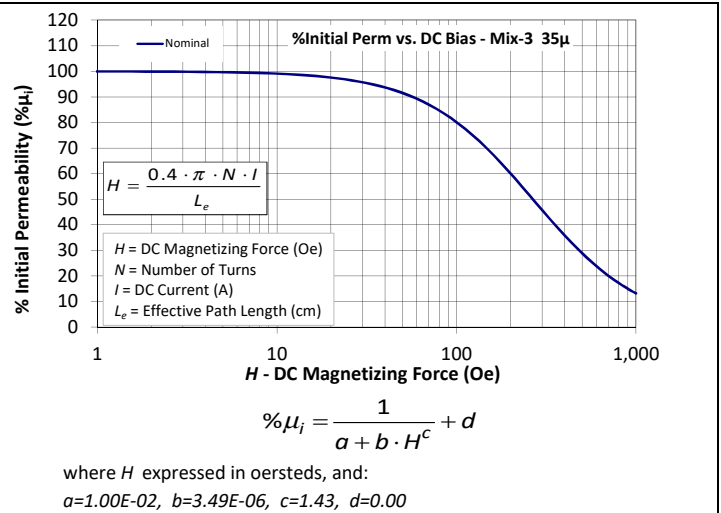
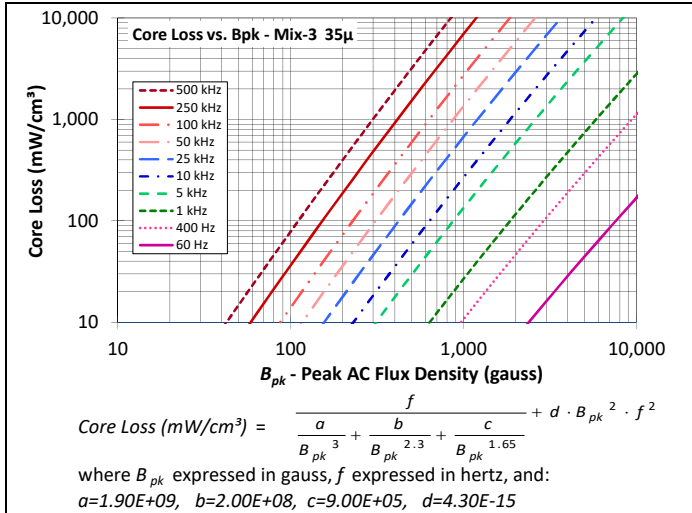


-3 material is an annealed carbonyl iron providing the highest carbonyl permeability. -3 is useful for high Q applications below 1 MHz and will provide the broadest band transformers covering a typical range from 50 to 500 MHz.

Mix:	-3
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Revision 20170809 - Generated 2017-Aug-18

μ_i (reference)	35
Color Code	Gray/Clear
Density	6.5 g/cm ³
Bsat	17.6kG
Core Loss (100kHz, 140g)	31 mW/cm ³ (nom) 36 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	60.1% (nom) 53.7% (min)

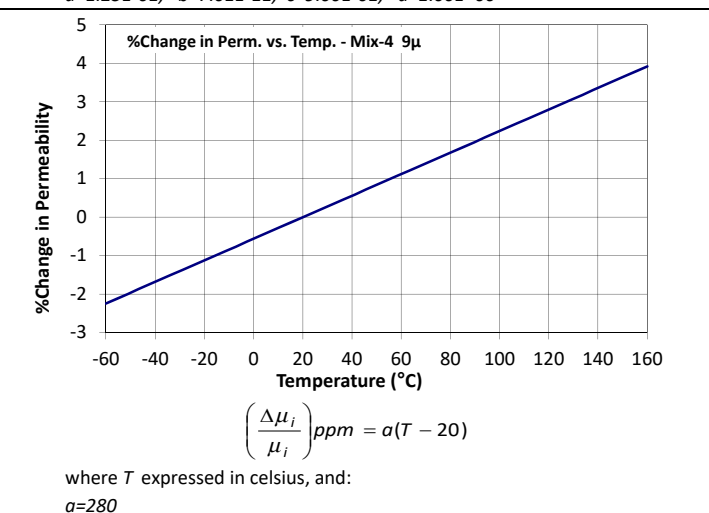
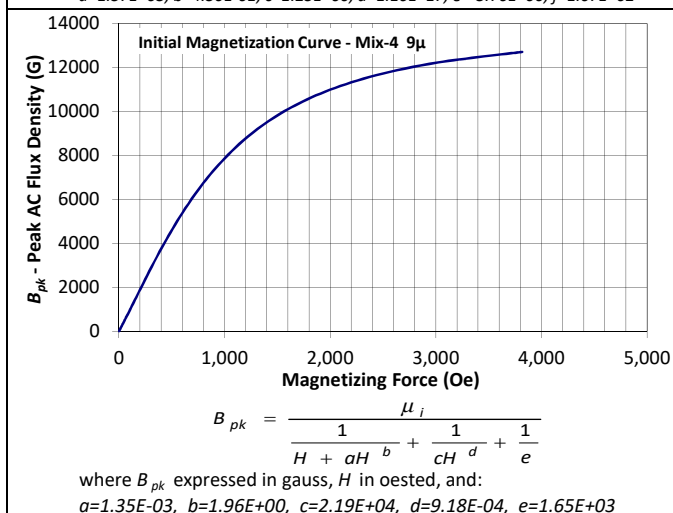
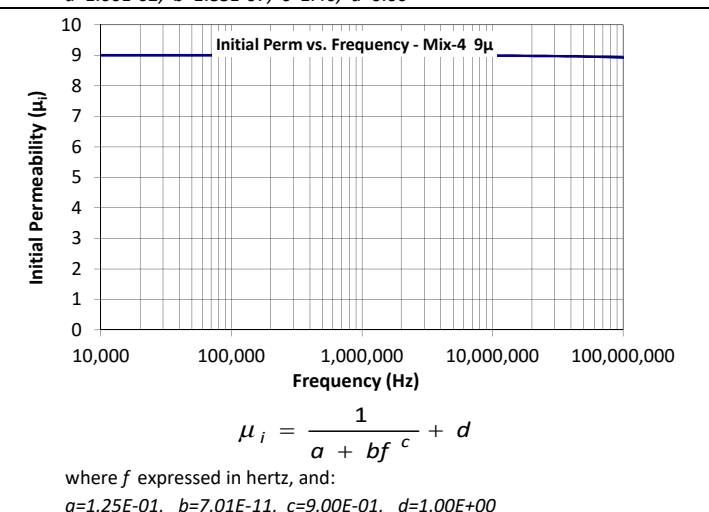
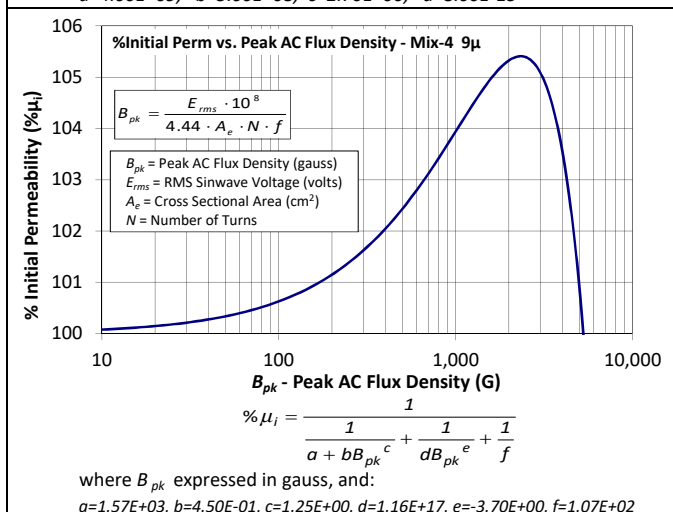
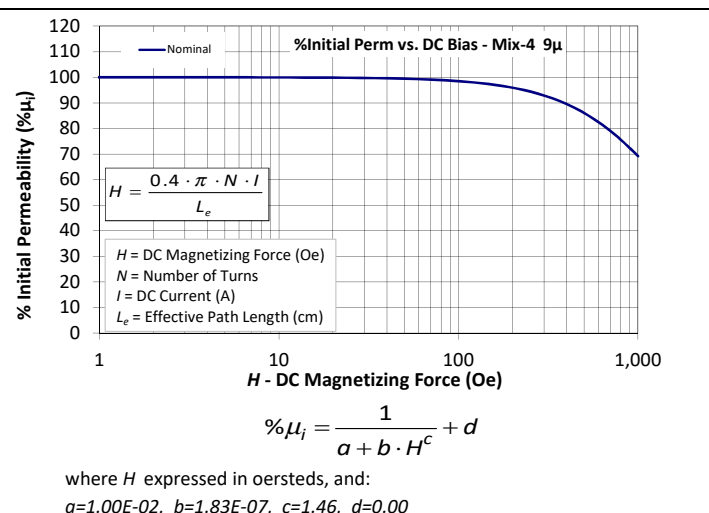
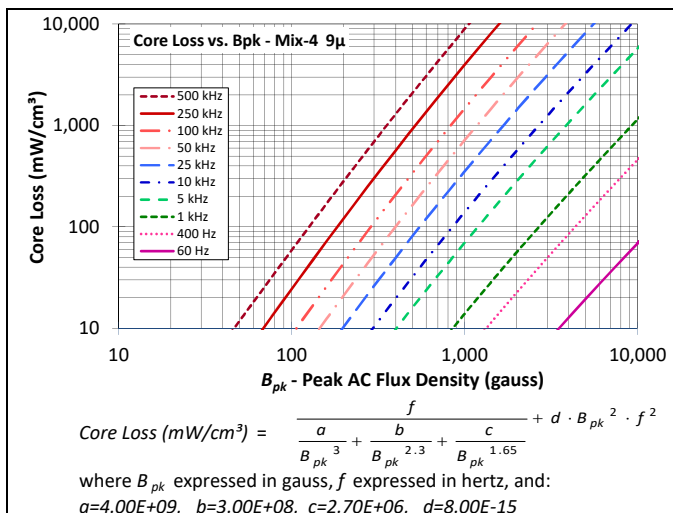


-4 material is a popular carbonyl iron mix that provides High Q up to 40 MHz and is very popular for amateur radio and a variety of other communication applications. -4 is also useful for moderate band transformers in the 200 to 400 MHz frequency range.

Mix:	-4
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Revision 20171027 - Generated 2017-Nov-08

μ (reference)	9
Color Code	Blue/White
Density	5.0 g/cm ³
Bsat	14.8kG
Core Loss (100kHz, 140g)	19 mW/cm ³ (nom)
	22 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	95.9% (nom)
	94.8% (min)

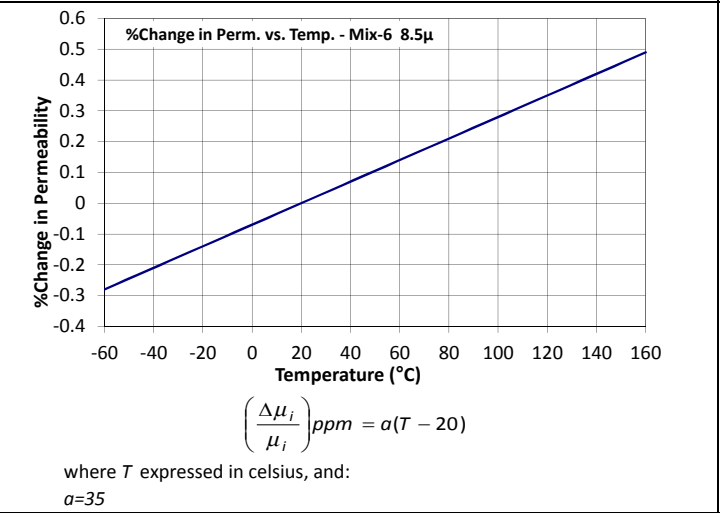
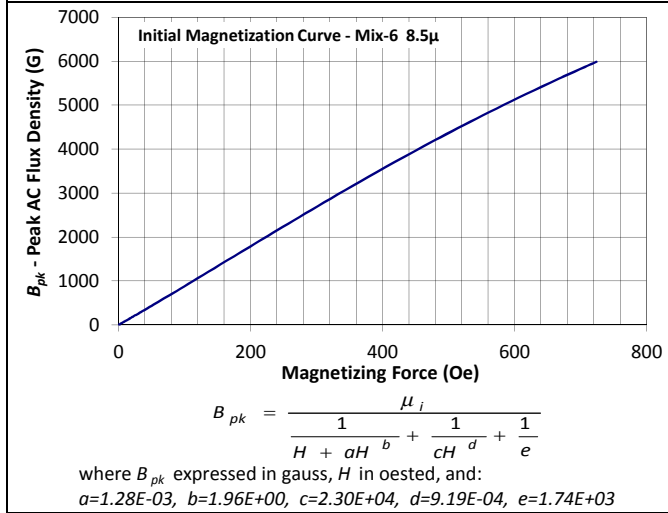
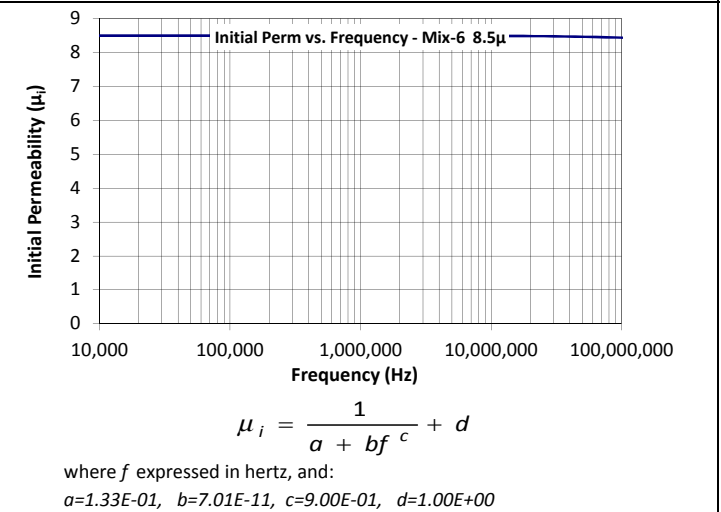
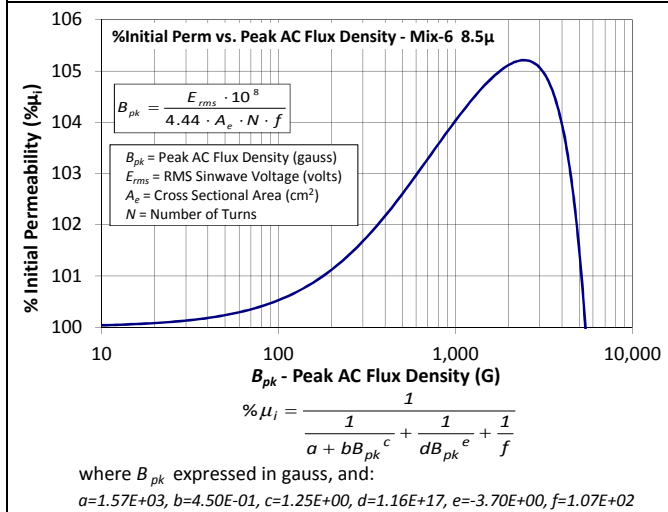
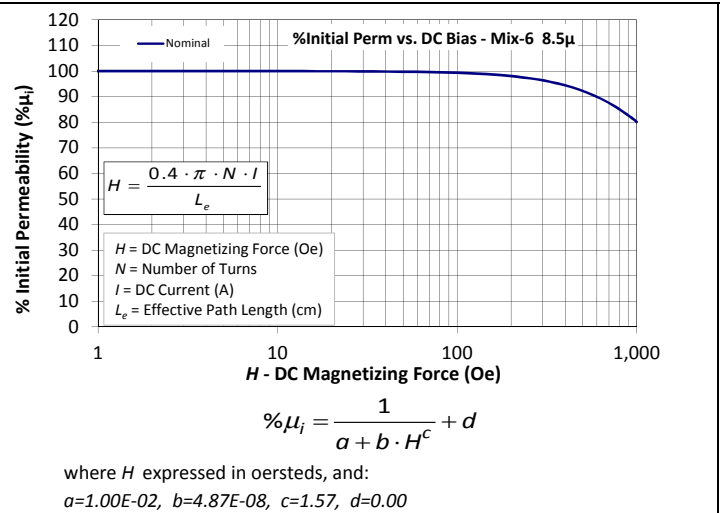
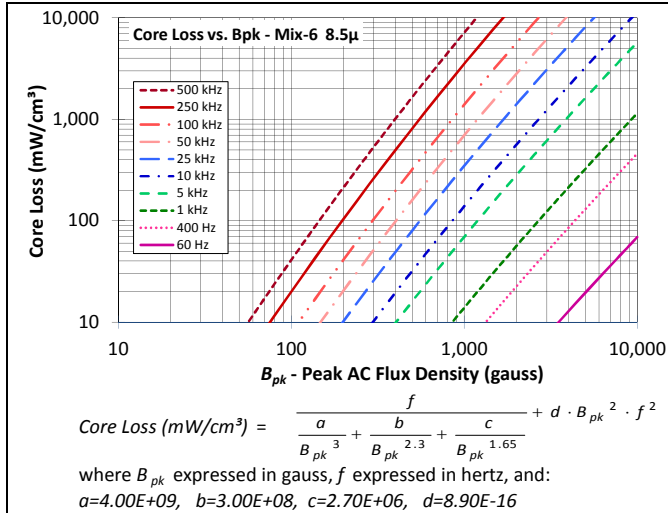


-6 material is a popular carbonyl iron mix that provides High Q up to 40 MHz and is very popular for amateur radio and a variety of other communication applications. -6 is also useful for moderate band transformers in the 200 to 400 MHz frequency range.

Mix:	-6
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Revision 20160216 - Generated 2016-Feb-25

μ (reference)	8.5
Color Code	Yellow/Clear
Density	5.0 g/cm ³
Bsat	14.8kG
Core Loss (100kHz, 140g)	18 mW/cm ³ (nom) 20 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	98.1% (nom) 97.4% (min)



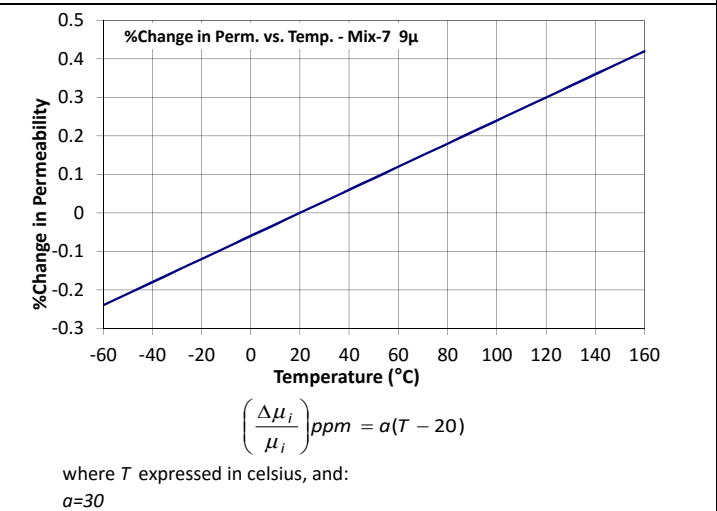
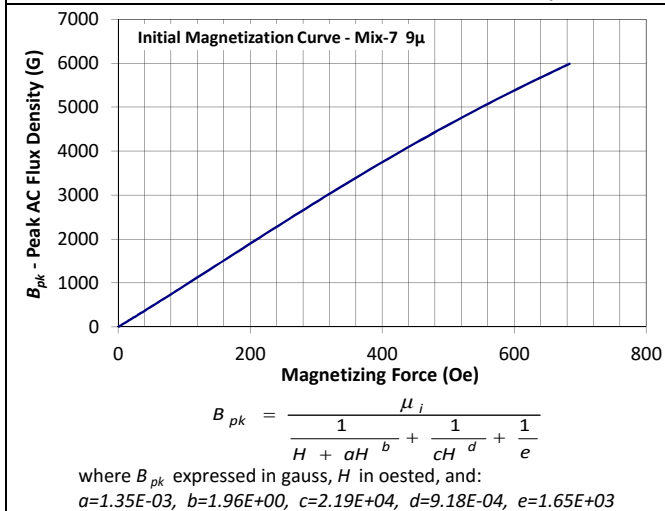
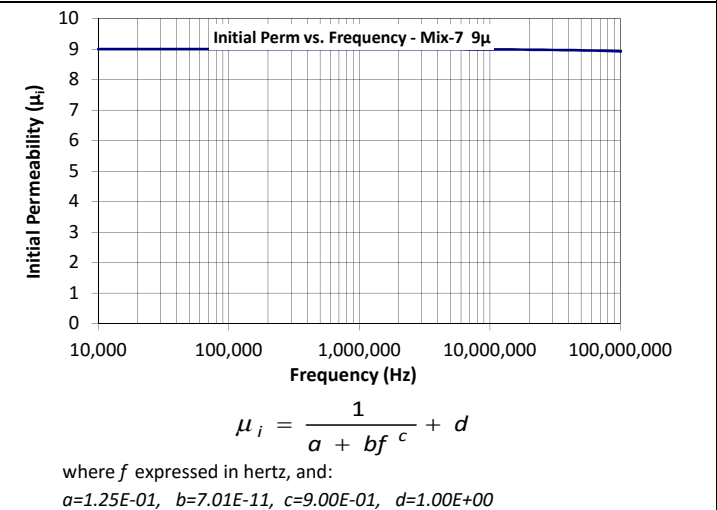
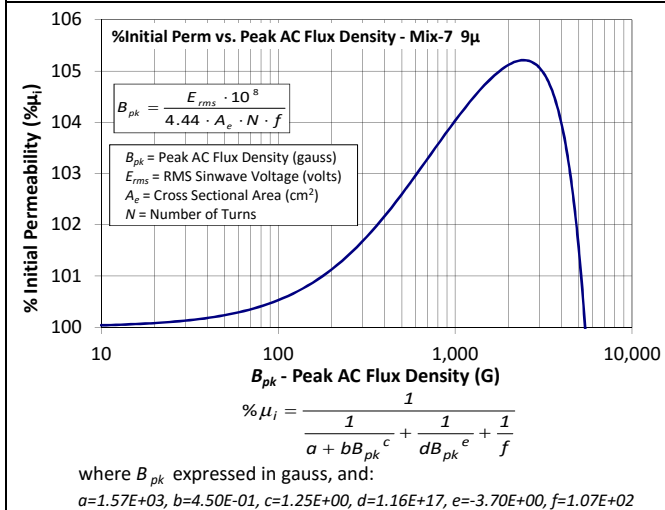
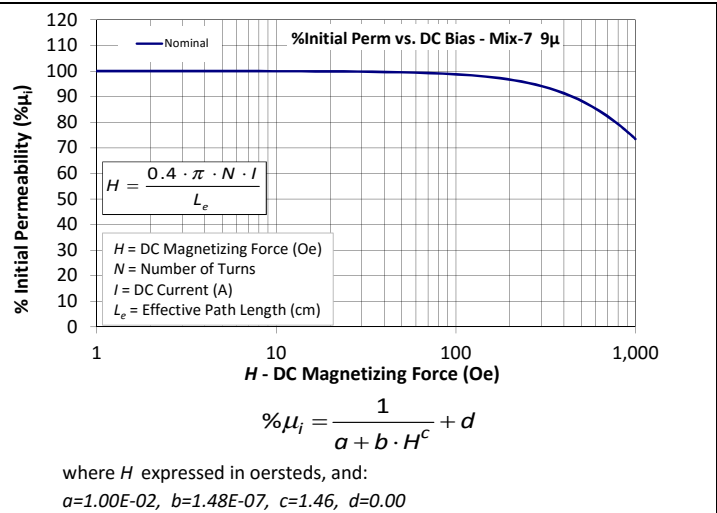
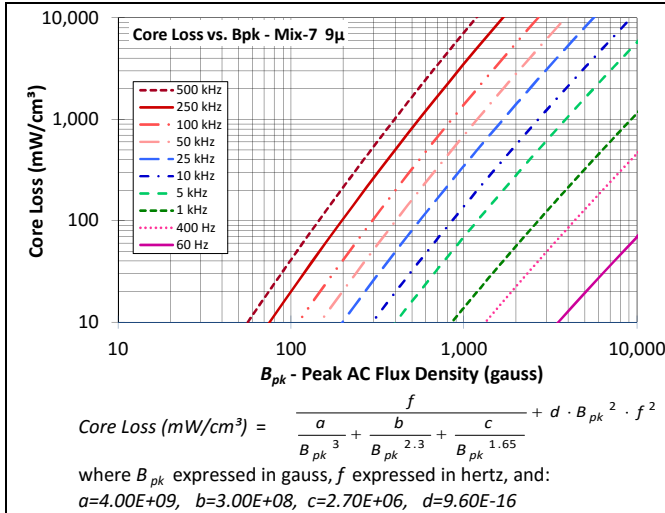
Mix:

-7

Revision 20160906 - Generated 2016-Sep-13

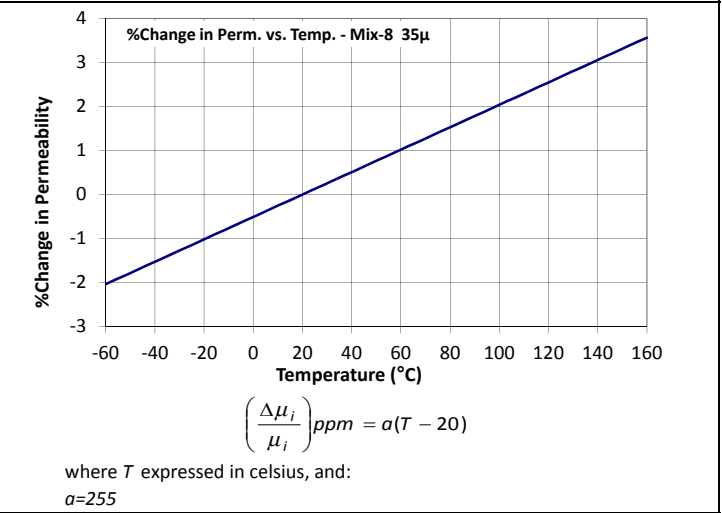
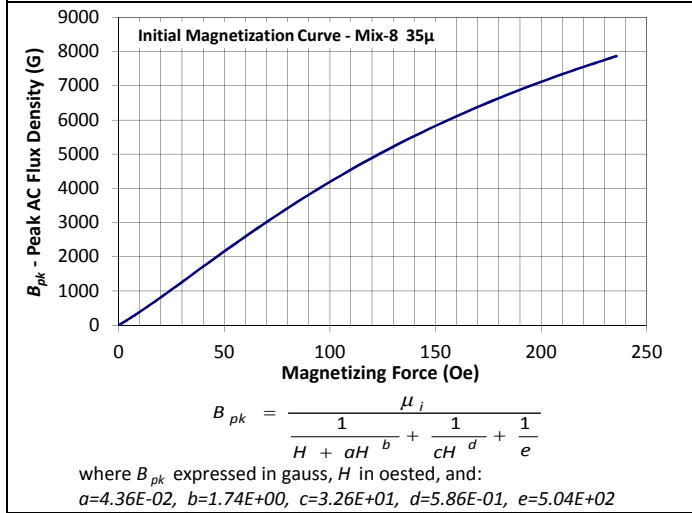
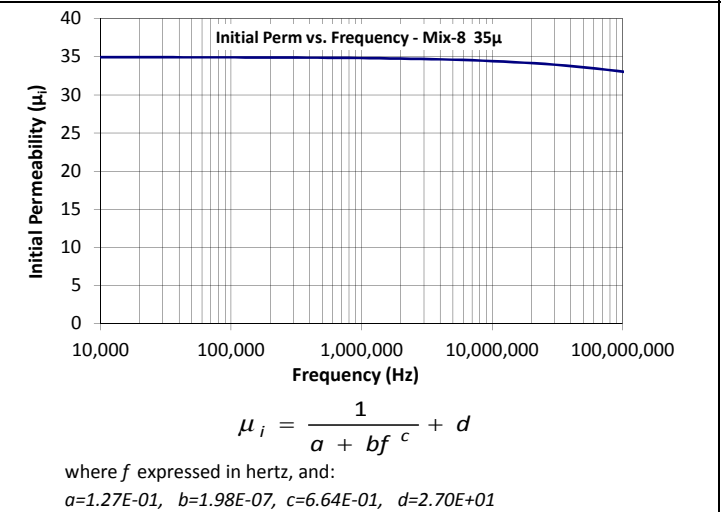
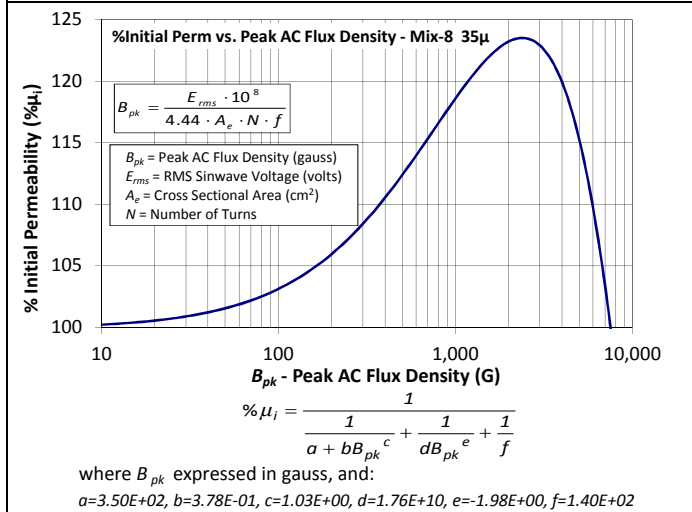
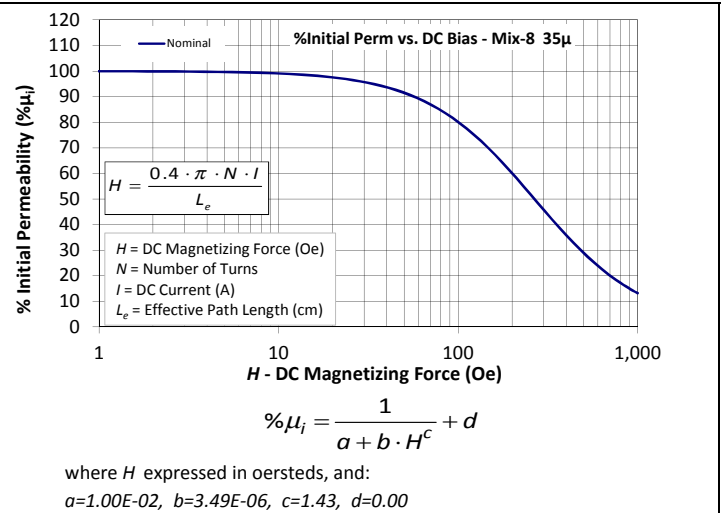
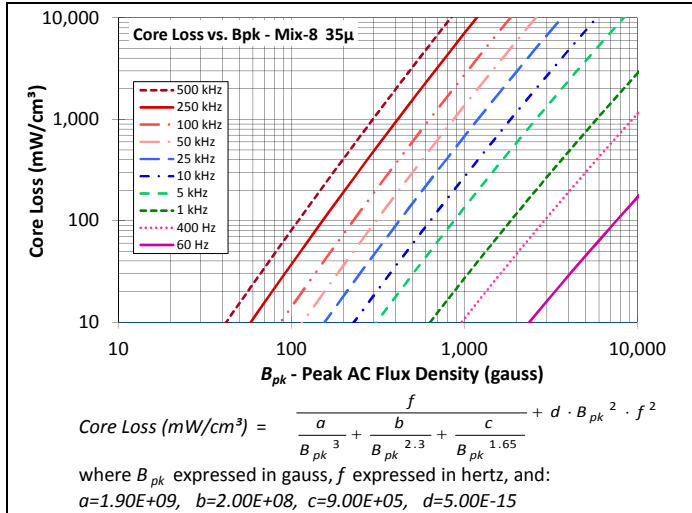
-7 material is a popular carbonyl iron mix that provides High Q up to 40 MHz and is very popular for amateur radio and a variety of other communication applications. -7 is also useful for moderate band transformers in the 200 to 400 MHz frequency range.

μ (reference)	9
Color Code	White/Clear
Density	5.0 g/cm ³
Bsat	14.8kG
Core Loss (100kHz, 140g)	18 mW/cm ³ (nom) 20 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	96.7% (nom) 95.7% (min)



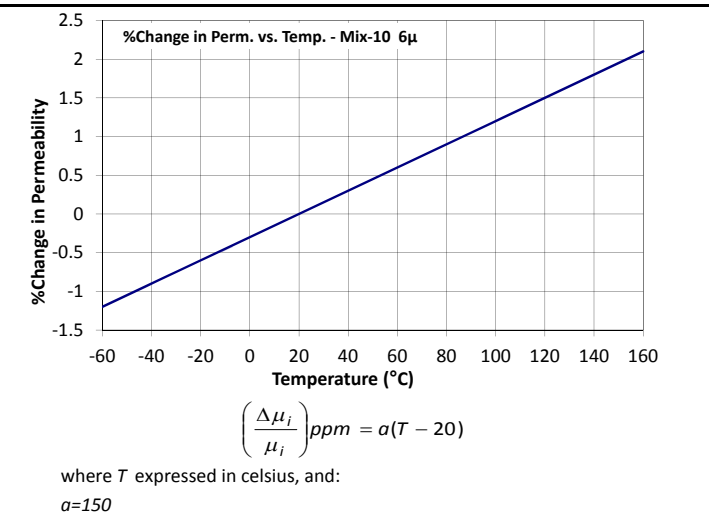
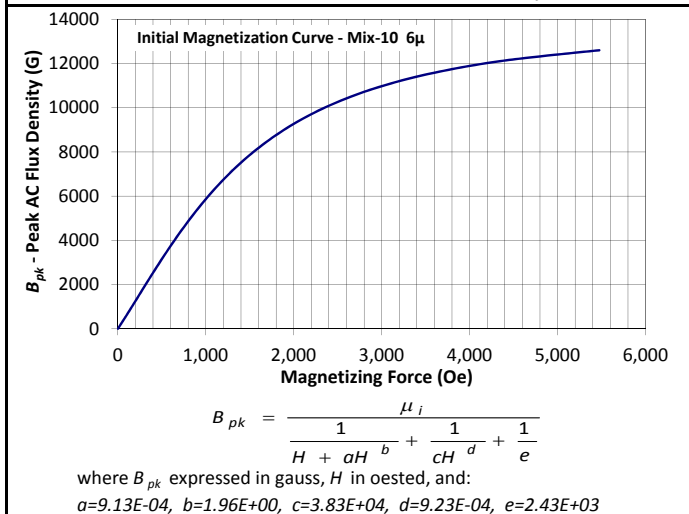
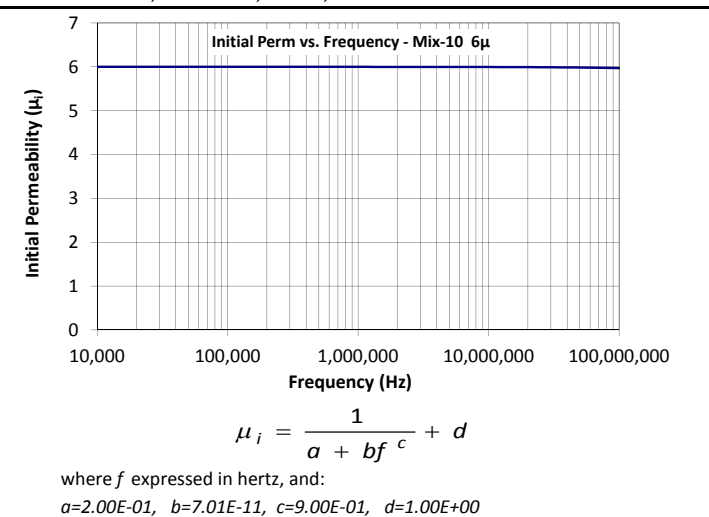
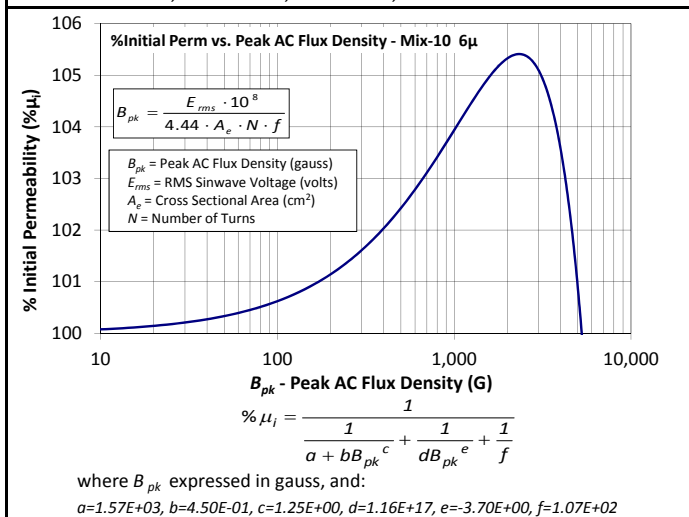
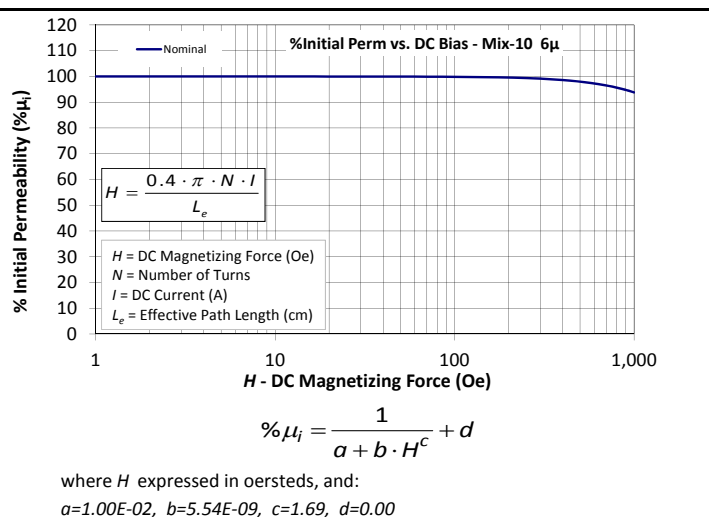
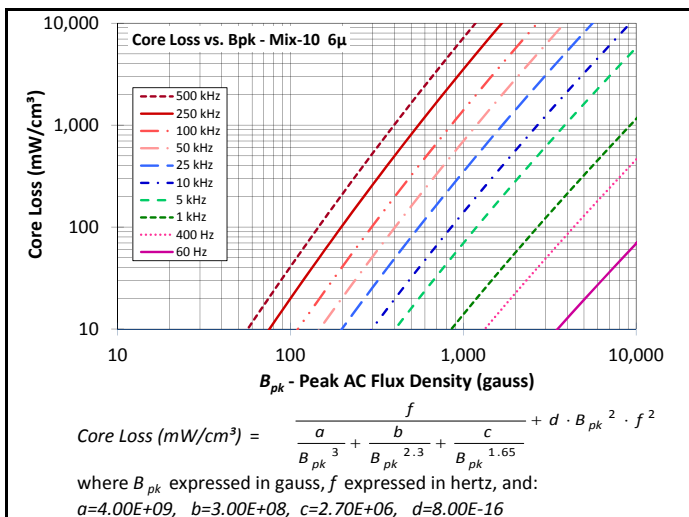
-8 material is an annealed carbonyl iron providing the highest carbonyl permeability. -8 is useful for high Q applications below 1 MHz and will provide the broadest band transformers covering a typical range from 50 to 500 MHz. This material has low core loss and good linearity under high bias conditions. A good high frequency material but also the highest cost iron powder material.

Mix:	-8
Revision 20160429 - Generated 2016-May-24	
μ_i (reference)	35
Color Code	Yellow/Red
Density	6.5 g/cm ³
Bsat	17.6kG
Core Loss (100kHz, 140g)	32 mW/cm ³ (nom)
	36 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	60.1% (nom)
	53.7% (min)



-10 material is a high frequency carbonyl iron. -10 will provide high Q up to 150 MHz and is a popular material for cable television applications. -10 will produce moderate band transformers covering 400 to 700 MHz.

Mix:	-10
Revision 20161006 - Generated 2016-Oct-10	
μ (reference)	6
Color Code	Black/Clear
Density	4.9 g/cm ³
Bsat	14.6kG
Core Loss (100kHz, 140g)	18 mW/cm ³ (nom) 20 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	99.6% (nom) 99.4% (min)

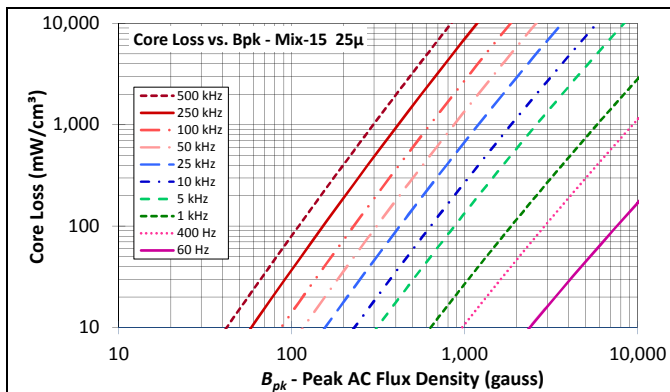


-15 material is an annealed carbonyl iron providing the highest carbonyl permeability. -15 is useful for high Q applications below 1 MHz and will provide the broadest band transformers covering a typical range from 50 to 500 MHz.

Mix:	-15
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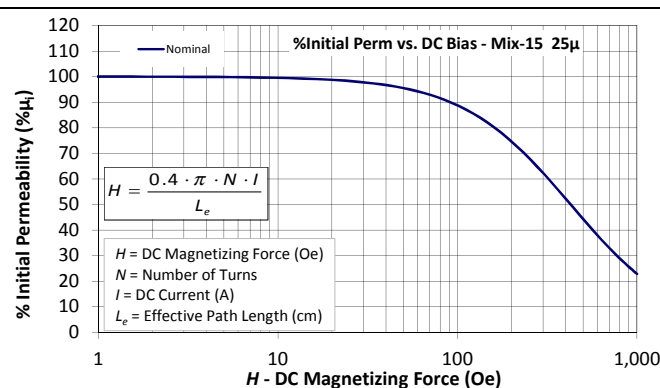
Revision 20160615 - Generated 2016-Jun-20

μ (reference)	25
Color Code	Red/White
Density	6.4 g/cm ³
Bsat	17.5kG
Core Loss (100kHz, 140g)	32 mW/cm ³ (nom) 36 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	74.7% (nom) 69.4% (min)



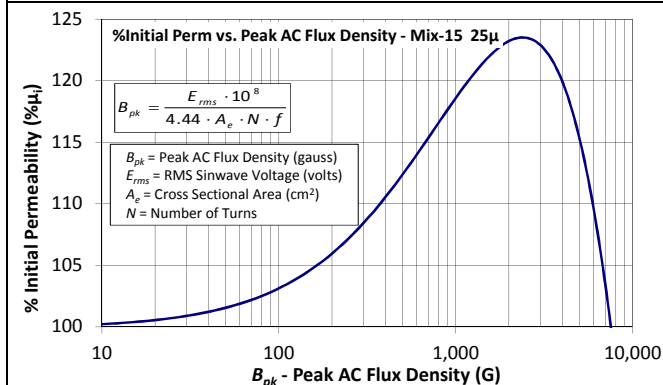
$$\text{Core Loss (mW/cm}^3\text{)} = \frac{a}{B_{pk}^3} + \frac{b}{B_{pk}^{2.3}} + \frac{c}{B_{pk}^{1.65}} + d \cdot B_{pk}^2 \cdot f^2$$

where B_{pk} expressed in gauss, f expressed in hertz, and:
 $a=1.90E+09$, $b=2.00E+08$, $c=9.00E+05$, $d=5.00E-15$



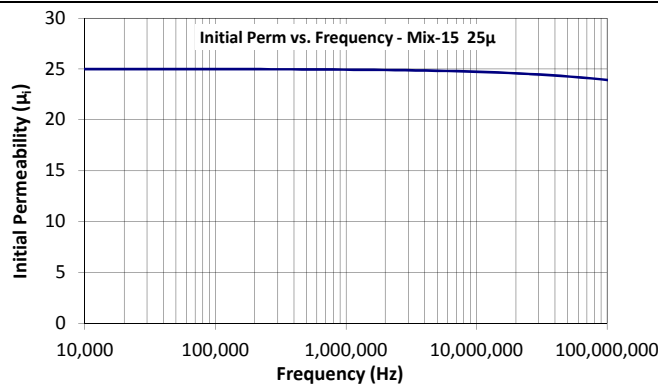
$$\% \mu_i = \frac{1}{a + b \cdot H^c} + d$$

where H expressed in oersteds, and:
 $a=1.00E-02$, $b=1.78E-06$, $c=1.43$, $d=0.00$



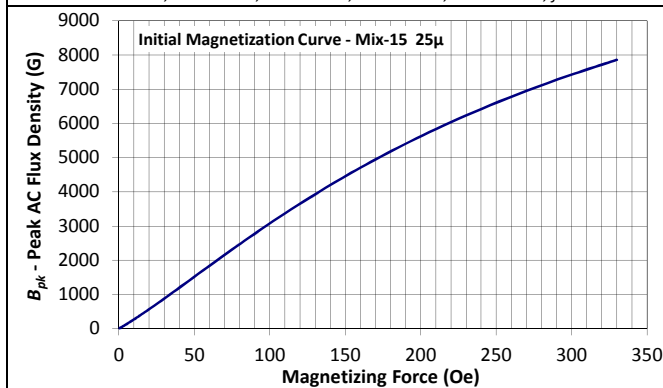
$$\% \mu_i = \frac{1}{a + bB_{pk}^c} + \frac{1}{dB_{pk}^e} + \frac{1}{f}$$

where B_{pk} expressed in gauss, and:
 $a=3.50E+02$, $b=3.78E-01$, $c=1.03E+00$, $d=1.76E+10$, $e=-1.98E+00$, $f=1.40E+02$



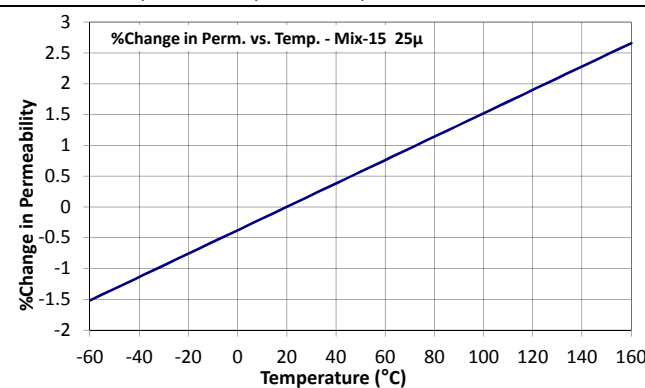
$$\mu_i = \frac{1}{a + bf^c} + d$$

where f expressed in hertz, and:
 $a=1.75E-01$, $b=1.98E-07$, $c=6.64E-01$, $d=1.93E+01$



$$B_{pk} = \frac{\mu_i}{H + aH^b} + \frac{1}{cH^d} + \frac{1}{e}$$

where B_{pk} expressed in gauss, H in oested, and:
 $a=3.18E-02$, $b=1.75E+00$, $c=4.23E+01$, $d=5.67E-01$, $e=6.98E+02$



$$\left(\frac{\Delta \mu_i}{\mu_i} \right) ppm = a(T - 20)$$

where T expressed in celsius, and:
 $a=190$

-17 material is one of the highest frequency carbonyl irons. -17 will provide high Q up to 150 MHz and is a popular material for cable television applications. -17 will produce moderate band transformers covering 400 to 700 MHz.

Mix:	-17
Revision 20160308 - Generated 2016-Mar-23	
μ (reference)	4
Color Code	Blue/Yellow
Density	4.8 g/cm ³
Bsat	14.4kG
Core Loss (100kHz, 140g)	18 mW/cm ³ (nom) 20 mW/cm ³ (max)
%Perm at DC Bias (200 Oe)	99.5% (nom) 99.4% (min)

