

Specification for Soft Magnetic Material
kOr 122

rev. 3
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Nominal data

	Symbol	Unit		Conditions
Chemical composition		at%	(Fe,Co,Ni) _{100-a-b-4} Cu ₁ Nb ₃ Si _a B _b	
Saturation flux density (saturation induction)	B _{sat}	mT	1220	H > 100 A/m 25°C
			1120	H > 100 A/m 100°C
Curie temperature	T _c	°C	600	
Resistance	ρ	μΩm	1,15	
Density	d	g / cm ³	7,4	annealed
Saturation magnetostriction	λ _S	ppm	2 - 4	annealed
Tape thickness ²⁾	d	μm	20	
Tape width	b	mm	3 - 50	
Filling factor (stacking factor)	FF	%	>80	b ≤ 25 mm
			>76	b > 25 mm
recommended max. storage and operational temperature		°C	150 - 200	depending on specification and operational conditions
Nominal Permeability	μ'		4.000 - 18.000	adjustable ¹⁾
Remanence	B _r	mT	40	static
Power losses	P _{Fe}	W/kg	6	10 kHz / 0,6 T
			85	100 kHz / 0,3 T nominal μ ≥ 8000; without resonance or pressure effects

Remarks:

1) Permeability μ can be adjusted.

A_L-values are calculated according to
$$A_L = \mu_r \mu_0 \frac{A_{Fe}}{l_{Fe}}$$

(A_L in mH, A_{Fe} in mm², l_{Fe} in mm, μ₀ = 4π·10⁻⁷ Vs/Am)

μ_r in this formula is identical with μ' in this document.

A_{Fe} and l_{Fe} depend on the core dimensions and are indicated in the core datasheets.

2) Effective tape thickness, calculated from length, width and density of a tape sample.

Geometrical tape thickness (measured with a tape stack using a gauge) is higher by 10% - 15% due to roughness.

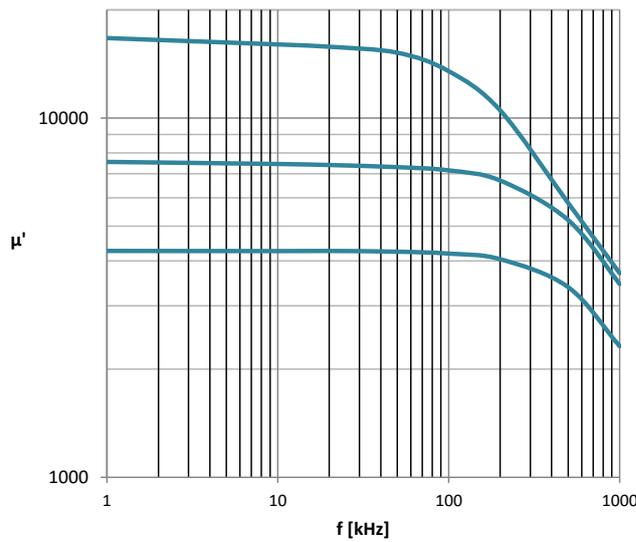
Material data of specific product specifications may differ due to geometry and dimension.

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Characteristic curves

Permeability vs. Frequency

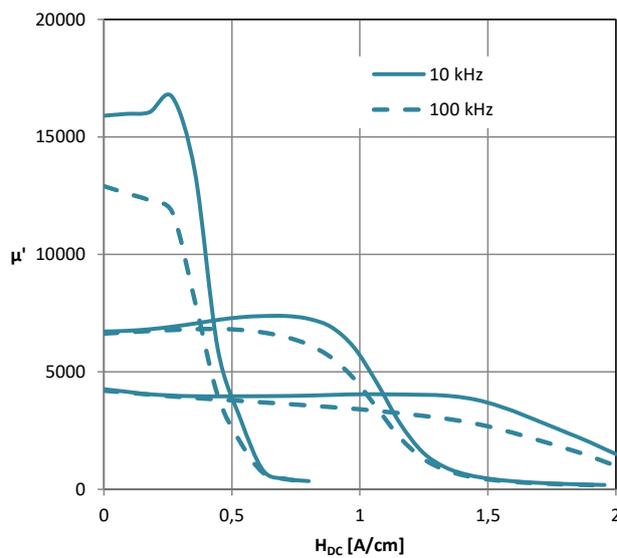


Notes:

$N = 1, U_{eff} = 100 \text{ mV}$

Typical curves are given for toroidal cores with nominal permeability (10 kHz) of 16.000, 8000, and 4000.

Permeability vs. Bias Field



Notes:

$N = 1, U_{eff} = 100 \text{ mV}$

$I_{DC} = H_{DC} \cdot l_{Fe}$

Typical curves are given for toroidal cores with nominal permeability (10 kHz) of 16.000, 8000, and 4000.

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Power losses

Steinmetz-coefficients (nominal data):

$$P_{Fe} = k f^a \hat{B}^b$$

P_{Fe} in W/kg, f in kHz, B in T

Valid for $B \leq 0,6$ T, $f = 5 \dots 150$ kHz; losses are higher for nominal $B > 0,6$ T

Valid for room temperature.

	Part Number	k	a	b
kOr 122 in protection case, nominal $\mu \geq 8000$	122-TB-____->06-y	0,3	1,77	2,07
kOr 122 in protection case, nominal $\mu < 8000$	122-TB-____-<06-y	0,45	1,77	2,07

kOr 122 is magnetostrictive; cores may show mechanical resonances, and are affected by mechanical stress.

Above formula gives power losses without resonance and pressure effects. Resonance effects on losses are observed for nominal flux density $>0,1$ T. In resonance, losses may increase by a factor of 3.

For calculation of resonance frequencies, ask Magnetic Products Technology Centre of Acal BFi.

Part number system

material - shape finish - size - permeab. -version
 example: 122 - T B - 1027625 - 06 -1

material: number denotes B_s in 10 mT

shape: T = toroid, R = rectangular, O = oval

finish: B = protection box (usually plastic case), E = Epoxy coating

size: toroid: OD ID H; rectangular: standard number or B C H

permeability: minimum permeability in 1000

version: version number (e.g. different coatings). This is not the revision state!