



# Kool Mu® MAX Powder Cores



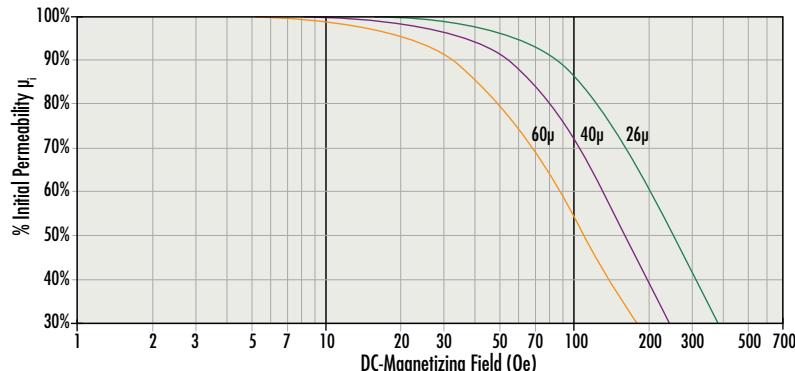
Kool Mu® MAX is the next generation of sendust cores from Magnetics®. We supercharged our low core loss Kool Mu material with 50% better DC bias performance for better power handling. Use of copper wire is minimized by maintaining inductance using less turns, resulting in savings in overall component cost. With its super low losses, Kool Mu MAX does not mimic the temperature rise problems found in iron powder cores. Improve inductor efficiency at a fraction of the cost of High Flux with Kool Mu MAX.

Toroids available in permeabilities 14 $\mu$ , 19 $\mu$ , 26 $\mu$ , 40 $\mu$ , 60 $\mu$ , 75 $\mu$ , and 90 $\mu$  and sizes 13.5mm OD through 134mm OD. Blocks and E cores available in permeabilities 26 $\mu$ , 40 $\mu$ , and 60 $\mu$ .

Material	Alloy Composition	DC Bias	Core Loss	Relative Cost	Saturation Flux Density (Tesla)	Curie Temp.	60 $\mu$ Maximum Usable Frequency
Edge	FeNi	Highest	Very Low	High	1.5	500°C	20 MHz
High Flux	FeNi	High	Moderate	High	1.5	500°C	3 MHz
XFlux®	FeSi	High	High	Low	1.6	700°C	3 MHz
<b>Kool Mu® MAX</b>	<b>FeSiAl</b>	<b>Moderate</b>	<b>Low</b>	<b>Medium</b>	<b>1.0</b>	<b>500°C</b>	<b>15 MHz</b>
Kool Mu® Hf	FeSiAl	Moderate	Lowest	Medium	1.0	500°C	30 MHz
MPP	FeNiMo	Moderate	Very Low	Highest	0.8	460°C	6 MHz
Kool Mu®	FeSiAl	Moderate	Low	Lowest	1.0	500°C	5 MHz

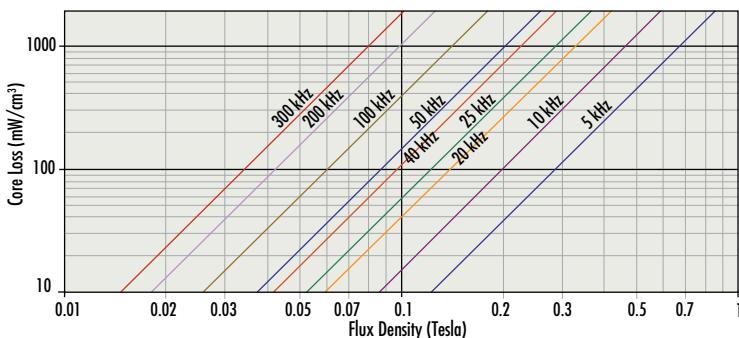
## Permeability vs. DC Bias Shapes

% Initial Permeability = $\frac{1}{(a + bH^c)}$			
Perm	a	b	c
26 $\mu$	0.01	1.60E-07	2.000
40 $\mu$	0.01	3.91E-07	2.000
60 $\mu$	0.01	2.57E-06	1.758



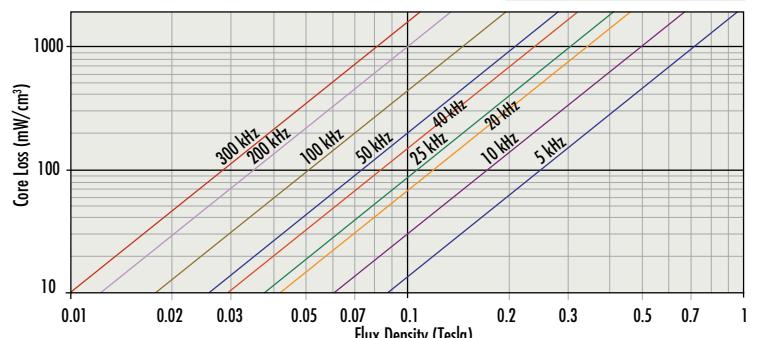
## Core Loss Density 26 $\mu$ , 40 $\mu$ Shapes

P = a(B <sup>b</sup> )(f <sup>c</sup> )		
a	b	c
321.03	2.735	1.42

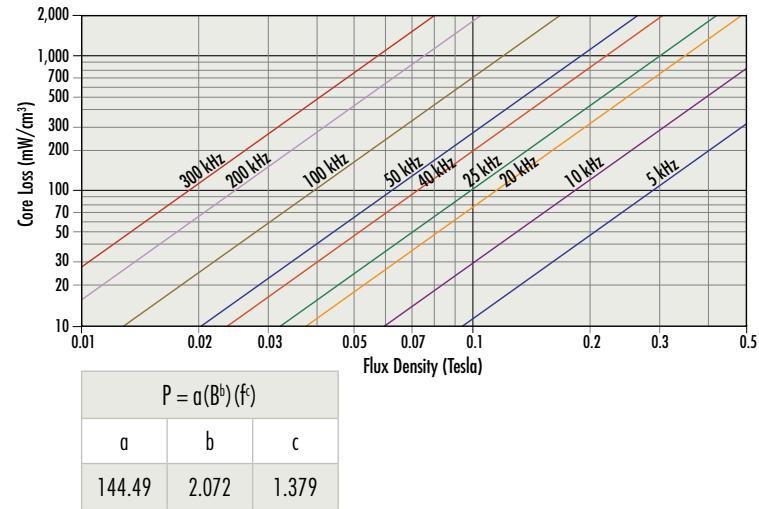


## Core Loss Density 60 $\mu$ Shapes

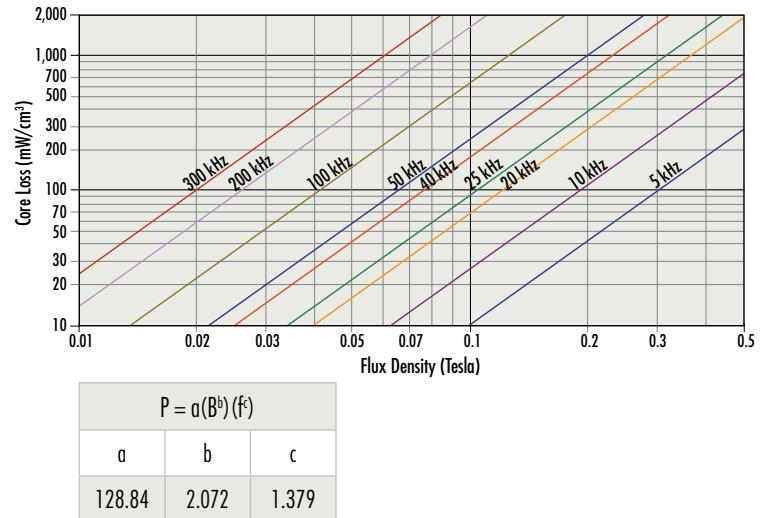
P = a(B <sup>b</sup> )(f <sup>c</sup> )		
a	b	c
328.84	2.203	1.17



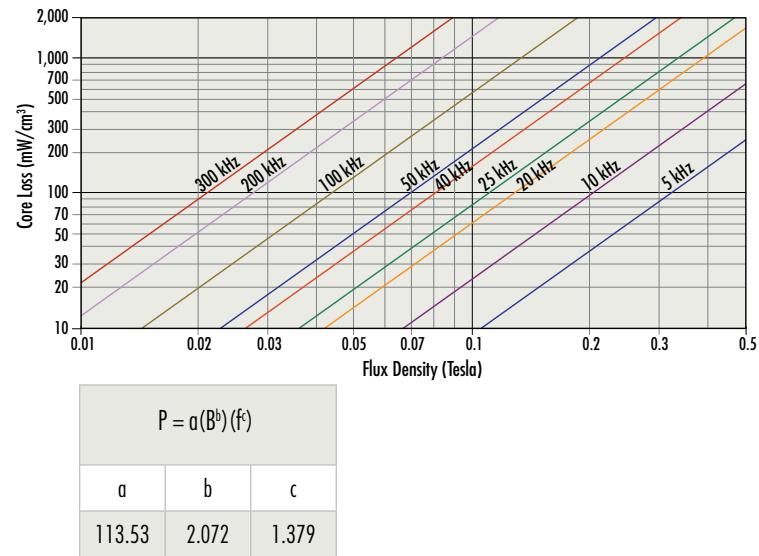
## Core Loss Density 14 $\mu$ Toroids



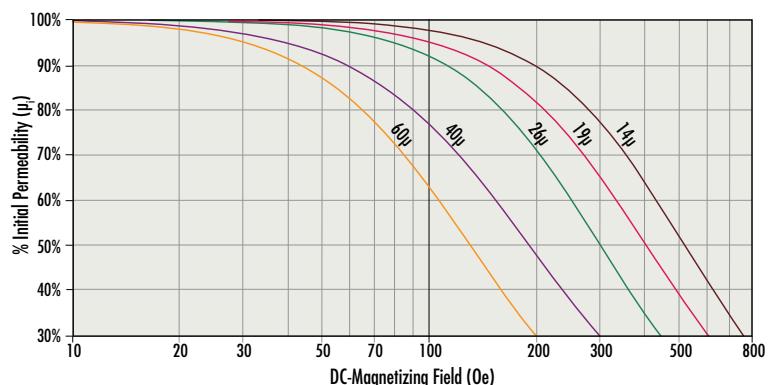
## Core Loss Density 19 $\mu$ Toroids



## Core Loss Density 26 $\mu$ , 40 $\mu$ , 60 $\mu$ Toroids



## Permeability vs. DC Bias Toroids



$\% \text{ Initial Permeability} = \frac{1}{(a + bH)}$			
Perm	a	b	c
14 $\mu$	0.01	8.274E-09	2.239
19 $\mu$	0.01	3.136E-08	2.111
26 $\mu$	0.01	3.444E-08	2.205
40 $\mu$	0.01	5.919E-07	1.855
60 $\mu$	0.01	5.917E-07	2.000



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